

Action List

Organization name	Philippine Carabao Center at La Carlota Stock Farm			
Standard(s)	ISO 9001:2015			
Order No.	724611418			
Audit start date	2021-05-03			
Audit end date	2021-05-03			
Audit type	Surveillance Audit (Extraord, Event (IAF))			
Certification type	Single			
Identification No.	386274-01			



Classification of Audit Findings

An audit cannot cover each and every detail of the management system. Therefore, there may still be nonconformities not addressed by the auditors in the closing meeting or the audit report. Audit results are always evaluated on the basis of the following classification:

Nonconformity (NC):

Failure to fulfill one or more requirements of the management system standard, or a situation that raises significant doubts about the capability of the customer's management system to achieve its intended results. The auditor verifies in a re-audit that the nonconformity has been effectively closed.

Minor nonconformity (MiN):

In individual cases, some of the requirements of the management system standard are not fulfilled completely. However, this does not affect the capability of the management system to achieve the intended results.

Opportunity for improvement (I):

The requirement of the Standard has been effectively implemented, but system performance regarding the relevant requirement offers room for improvement in terms of effectiveness and efficiency. Implementation is recommended.

Positive aspects (P):

Positive aspects of the management system meriting special mention.

Evaluation	Submission of corrections and corrective actions	Implementation of corrective actions	
Opportunities for improvement (I):	Implementation only recommended		
A Simon manufacture (A SiA I)	1000	By the next audit at the latest	
Minor nonconformities (MiN)	Within 14 calendar days	Verification in the next audit	
Nonconformities (NC)	Within 14 colondor days	Within 90 calendar days	
Nonconformities (NC)	Within 14 calendar days	Verification by re-audit	

Note: Deadlines must be met in order to ensure the status of certification.

All elements in each clause of the Standard(s) were found to be "in conformity/effective" except for those elements of the Standard for which this document includes nonconformities or minor nonconformities.



Nonconformities

All audit results gathered by the audit team during the audit (certification audit, special audit, change audit, recertification audit, re-audit, surveillance audit) shall be listed in the table below.

No.	1	Standard:	ISO 9001			Type:	MiN	
Site:	386274-01 Negros Occ	Philippine Cara cidental, La Gra	abao Center a anja, La Carlo	t La Cari ta City,	ota Stock Farm, Re	public of	the Philippines - 6130	
Clause no.	9.2 (9K)		Process	/ area:	Internal Audit			
Audit results: (filled out by auditor)	Finding:	presented w	ere either bla	nk or laci	es are audited at ce king information to p	rtain claus provide ev	ses as the checklist idence.	
	Evidence:	Audit Checklist for BL and Al						
Action: (filled out by								
Correction: (immediate)	Review all submitted checklist and ensure that all clauses were covered and information gathered during the audit is documented.							
	when?	05/17/2021	who?	IQA Te	eam			
Root cause: (Why did the nonconformity occur; no repetition of the finding)	Unawareness of assigned auditor regarding the use of checklist. Although all criteria/requirements in the process were audited, in the auditor's understanding, only clauses with findings (NC, PP, or OFI) will reflect in the checklist.							
Corrective: (action to avoid repetition of root cause)	Quarterly meeting of IQA Team to review and discuss the Internal Quality Audit Procedure							
	when?	June 30, 2021	who?	IQA Te	eam			
Auditor's decision o	of correction	and corrective	ve action: (fil	led out by	auditor)			
Correction:	Date:		Effective (E)		Evidence		-	
pio	3		Accepted (A)		of implement ation:		prod.	



Corrective:	Date:		F65 -41 (F)				
COHECUVE.	Date.		Effective (E)		Evidence of		
			Accepted		implement		
			(A)		ation:		
						10 10 10 10 10 10 10 10 10 10 10 10 10 1	
No.	2	Standard:	ISO 9001			Туре	MiN
Site:	386274-01	Philippine Cara	abao Center a	t La Car	lota Stock Farm,	Republic of	the Philippines - 6130
Corrections	Negros Oc	cidental, La Gra	anja, La Carlo	ta City,			
Clause no.	10.2 (9K)		D	7	Competition Act	- Wal- 16	
	10.2 (31)		Process	200	Corrective Act		
Audit results: (filled out by auditor)	Finding:	Noted that in and was alre	n non conform eady closed bu	nance fir ut the ev	ess of actions tak nding, evaluation idence showed to d corrective actio	of effectives hat only cor	nal audit findings. ness was already done rection was
	Evidence:	System Impr	ovement Rep	ort (SIR) # 2020-1-MMJ-	01	
Action: (filled out by	organization	n)					
Correction: (immediate)	corrective a	action was imple	emented prior	t or the j	previous audit an	d ensure in idings.	at the proposed
	when?	May 17, 2021	who?	IQA T	eam		
Root cause: (Why did the nonconformity occur, no repetition of the finding)	Lack of awa	areness in prop	er verification	and eva	aluation of effecti	veness of a	ctions taken.
Corrective: (action to avoid repetition of root cause)		neeting of IQA 7 atus of the previ			scuss the Interna	al Quality Au	dit Procedure and
	when?	June 30,	who?	IQA T	eam		
		2021					
Auditor's decision o	of correction	and corrective	ve action: (fil	led out b	y auditor)		
Correction:	Date:		Effective (E)		Evidence		
Stia			San Carter of		of		
1/Av		growthin.	Accepted (A)		implement ation:		



						3		
Corrective:	Date:		Effective (E)	Evidence	3			
			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	, o	D1			
			Accepted (A)	implement ation:	•			
		<u> </u>	(4)	auon.	1			
		T 6: 1 :	lioo oood	·				
No.	3	Standard:	180 9001		Type: MiN			
Site:	386274-01	Philippine Car	abao Center at	La Carlota Stock I	Farm, Republic of the Philippine	s - 6130		
	Negros Oc	cidental, La Gra	anja, La Carlot	a City,	and the parties of the transporter	5 0100		
Clause no.	8.3 (9K)		Process	area: Research	h and Development			
					• 77 15 1529 FG			
Audit results:	Finding:	Noted lapse	s in the design	and development	of products and services as there	re were		
(filled out by auditor)				upport the followin	g:			
			d development d development					
			d development d development					
			d development					
		5.Design and development changes						
	Evidence:	Completed r	esearch- Cara	bao Artificial Inserr	ination services turn-out through	h		
	Evidence: Completed research- Carabao Artificial Insemination services turn-out through monetary incentives of AI technicians in Negros Island							
				3 .				
		<u> </u>						
Action: (filled out b	y organization	n)						
Correction:	Establish a	nd provide evid	lences for desi	an and developme	ent for planning, inputs, controls,	outputs		
(immediate)	and change	es.		5··	me ver praniming, impate, controle,	outputo		
		M 24 0004			7,000			
	when?	May 31, 2021	who?	Eva C. Rom				
Boot course	Auditoowa		als of sources	4:	605			
Root cause: (Why did the	Auditee wa	s unaware or la	ick of understa	inding of the existing	ng QCP			
nonconformity occur; no								
repetition of the finding)								
Corrective:					ough more trainings and refresh	er		
(action to avoid	courses ab	out the practice	and impleme	ntation of the QCP.				
repetition of root cause)								
		June 30,	who?	Eva C. Rom				
	when?	Julie Ju,	WILL S					
	when?	2021	wile :					
Auditor's decision o		2021						
Auditor's decision (2021	ve action: (fill	ed out by auditor)				
	of correction	2021				T. a spinore		
	of correction	2021	ve action: (fill	ed out by auditor) Evidence				



0	Б.		les s sel					Management Se
Corrective:	Date:		Effective (E)		Evidence of			
			Accepted		implement			
			(A)		ation:			
No.	4	Standard:	ISO 9001				Гуре:	MiN
Site:	386274-01 Negros Occ	Philippine Cara idental, La Gra	abao Center a anja, La Carlo	t La Car ta City,	lota Stock Fa	rm, Repub	olic of	the Philippines - 613
Clause no.	8.4.1 (9K)		Process	/ area:	Procureme	ent		
Audit results: (filled out by auditor)	Finding: Noted inconsistencies in the control of ensuring that externally provided product services conform to the requirements						provided products an	
	Evidence: Quantity of the items received and inspected did not match the quantity indicated PO, PR, etc. Item: Dairy Concentrate Supplier: Vitarich							quantiy indicated in
Action: (filled out by	organization)						
Correction: (immediate)	Conduct me Report as to Receipt.	eeting and mak o correct quant	te corrections lity delivered b	in the Ro	equest Issue Purchase Ro	Slip and Ir equest, Pu	nspect urchas	ion and acceptance se Order and Deliver
	when?	May 17, 2021	who?		arge in Gener ort Services.	ral Adminis	strative	e, Finance and
Root cause: (Why did the nonconformity occur; no repetition of the finding)	Lack of awaness in proper inspection procedure of delivered items.							
Corrective: (action to avoid repetition of root cause)	Assign Support Staff (Bookkeeper) to double check correctness of all supporting documents in the procurement of center's supplies & materials.							
	when?	June 30, 2021	who?		arge in Gener ort Services.	ral Adminis	strative	e, Finance and
Auditor's decision of	of correction	and correcti	ve action: (fil	led out b	y auditor)			
Correction:	Date:		Effective (E) / Accepted (A)		Evidence of implement ation:			



Соггестіче	: Date:	Effective (E) / Accepted (A)	Evidence of implement ation:				
Note 1:	Corrections / immedia	ate actions (C) are a rapid solu	tion to close the finding of	nonconformity (NC) or (MiN)			
Note 2:	Root cause analysis is	s mandatory for major noncon	formities (NC) and minor n	onconformities (MiN)			
Note 3:	Corrective actions (CA) serve to eliminate the root cause (RC) and not the finding						
Note 4:	In the case of major nonconformities (NC) the effectiveness (E) of the corrective action (CA) has to be confir In the case of a minor nonconformity (MiN), corrective actions have to be accepted (A).						
Note 5:	In the case of major n	onconformities (NC), the effect	tiveness of the corrective a	action (CA) shall be verified during			

a re-audit.



Opportunities for improvement and positive aspects

9001	y, 7.1.5 (9K) ilippine Carabao C		Calibration- MR Inputs	Calibration of the 3 weighing scales will be checked next audit. Noted that these were already communicated to DOST, which calibrates these items
274-01 Ph Carlota City	illippine Carabao C			next audit. Noted that these were already communicated to DOST, which calibrates these items
Carlota City	у,	enter at La	Carlota Stock Farm, Republ	ic of the Philippines - 6130 Negros Occidental, La Granja
	10.2 (011)		Corrective Action	Checking of the newly issued SIR for the unmet targe will be checked next audit. Noted that an initial SIR were issued, however, the actions taken were not effective thus update on actions is needed.
Carlota City	ilippine Carabao C y, 9.1.1 (9K)	enter at La (Carlota Stock Farm, Republ	ic of the Philippines - 6130 Negros Occidental, La Granja May consider indicating the status of each animal or type of service for each animal, e.g. Al activity, in the Reproductive Performance Monitoring Form
	arlota Cit	arlota City,	arlota City,	

La Carlota City,



No	Standard	Clause no.	Туре	Area / Process	Statement
4	ISO 9001	8.5.1 (9K)			To be checked next audit, reports needed from the recipients Breeding report Animal health Milk production Though there are reports for the months of January and March, there were no submitted reports on February for the sampled recipient

	386274-01 La Carlota (Philippine Carabao City,	Center at La	Carlota Stock Farm, Republi	c of the Philippines - 6130 Negros Occidental, La Granja,
2	ISO 9001	6.1 (9K)	1	Risks and Opportunities	ROA Assessment will be checked next audit. Noted that risk details, existing controls were not adequate or appropriate. Also, consider including the risk from the approval from head office.



General

If Minor nonconformities identified in the last audit are not closed in an acceptable manner, they must be rated as Nonconformities (re-audit required).

Information on findings management in sampling and multi-site certification

The management representative of the management system must check whether systematic corrective actions to close a root cause can be applied in a preventive manner to other affected sites. This is required for findings from internal and external audits.

In sampling certification, the TMS auditor will select and audit other sites in the next audit cycle and consequently cannot verify on site the effectiveness of the corrective actions from the last audit cycle.

Given this, during the next internal audits carried out at the sites concerned, the management representative of the management system must verify on site the effectiveness/acceptance of the corrective actions taken to address **Nonconformities**, **Minor nonconformities** and **Opportunities for improvement**, if any.

The results must be recorded and submitted to the TMS auditor at the next audit to ensure the auditor can verify the effectiveness of the corrective actions initiated.

Note to customer

When a nonconformity occurs:

- determine if similar nonconformities exist or could potentially occur throughout the manangement system, or if this is only a singular case
- review the effectiveness of the corrective actions internally (e.g. internal audits)
- update risks and opportunities determined during planning, and their corresponding actions